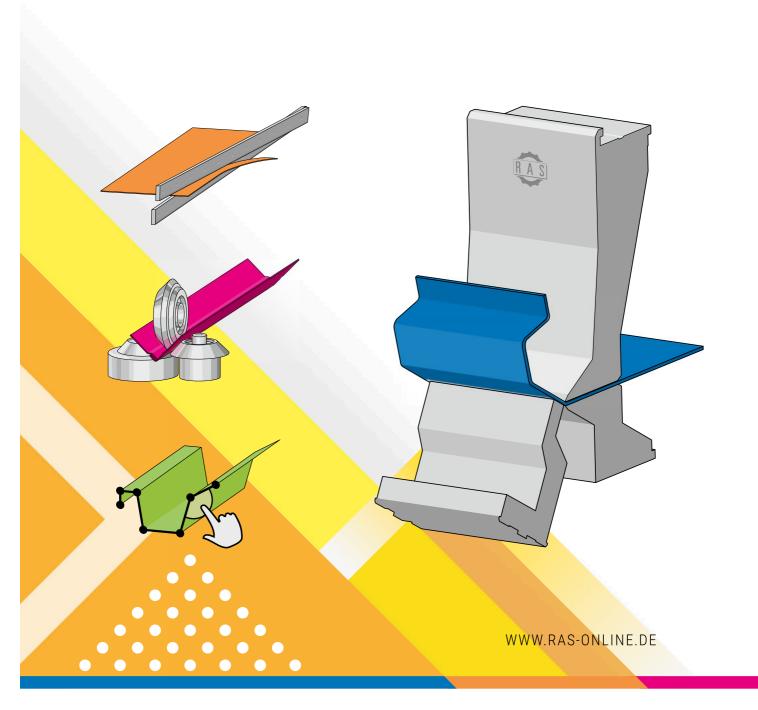




RAS REINHARDT MASCHINENBAU GMBH

Production Program



Forming

ROUNDING MACHINE

VENTIrounder



The VENTIrounder rounds inside and outside elbow cheeks of air ducts with pre-formed seams. The segmented and slidable forming rolls round the duct cheeks without pressing or closing the seams.

Rounding of air duct elbow cheeks with pre-formed seams



Scale for radius adjustments



For rounding elbow blanks with Snaplock, Pittsburgh or Standing seams.





Rolls easily adjustable to the width of the part.



Foot switch for variable speed and rotation direction.



Stiffening pliers reduce shaft deflection for consistent radii.



Rolls for standing seam and snap-lock seam.



Tape measure for quick roll positioning.



VENTIrounder	RAS 40.91
SHEET THICKNESS MAX.	1.25 mm
WORKING LENGTH	1500 mm
SPEED CA.	10 m/min.





Bending

Cutting

Forming

Software

RAS Reinhardt Maschinenbau GmbH Richard-Wagner-Straße 4-10 71065 Sindelfingen

Fon: + 49-7031-863-0 info@ras-online.de