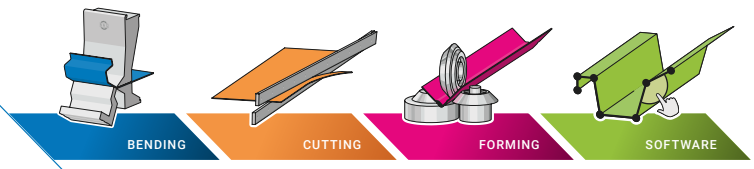


RAS

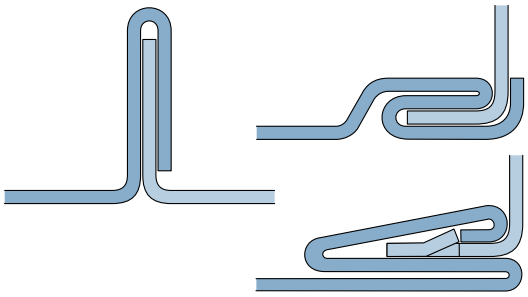
PRODUCTION PROGRAM

INNOVATION

MADE IN GERMANY

SpeedySeamer

ROLL FORMING MACHINES

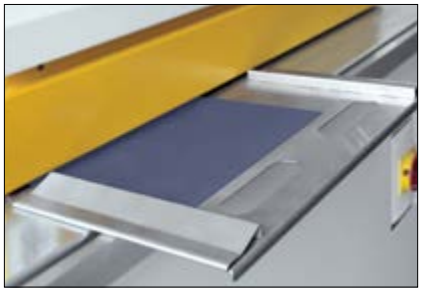


Standing seam, double standing seam, Pittsburgh seam, snaplock joint, cam standing seam

LubricationMaster

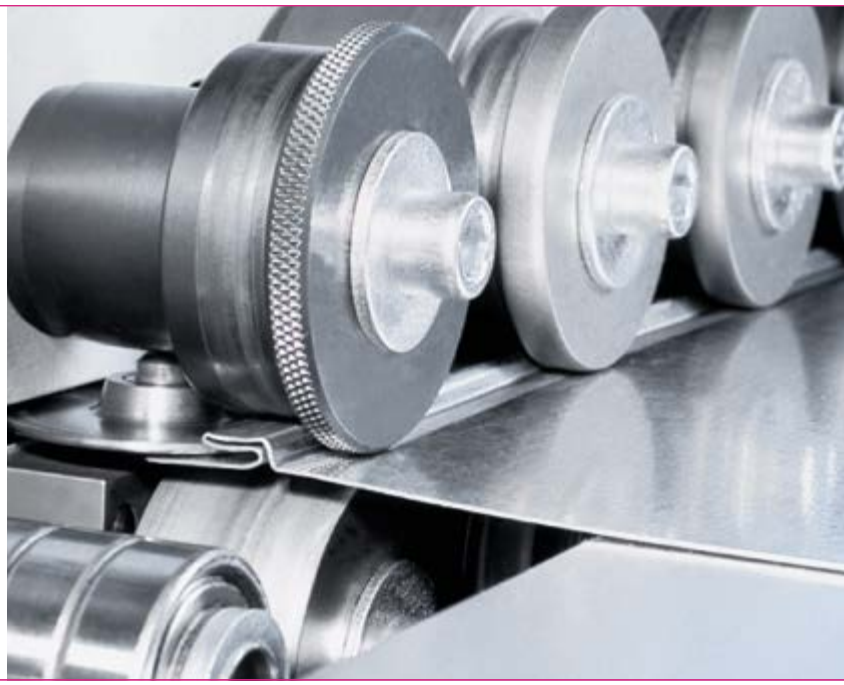
NEW

LubricationMaster
The automatic lubrication system ensures reliable wetting of the sheet metal surface and is essential when processing stainless steel (INOX / CrNi / 1.4301).



Rollforming of all common seams on air ducts and pipes

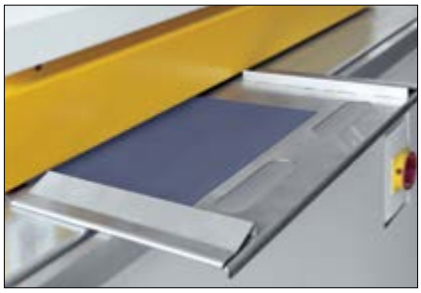
The RAS 22.07 SpeedySeamer with seven rollforming stations is a multi-functional and cost-efficient all-rounder for the production of seams in the HVAC ducting industry. The top of the line RAS 22.09 SpeedySeamer is a 9-station high quality system.



Set of rolls for Pittsburgh seam

Snaplock joint

Pittsburgh seam



Small part material guide

Dimensions (max)

SpeedySeamer	RAS 22.07	RAS 22.09
	Sheet thickness max. 1.5 mm	Sheet thickness max. 1.5 mm
	Rollforming stations 7	Rollforming stations 9
	Speed ca. 16 m/min.	Speed ca. 16 m/min.

BENDING CUTTING FORMING SOFTWARE

RAS Reinhardt Maschinenbau GmbH
Richard-Wagner-Straße 4–10
71065 Sindelfingen | Germany
Fon +49 7031-863-0
E-Mail: info@ras-online.de
www.ras-online.de

Edition number 08/26